



AC 161



Polska

CERTIFICATE

WELDING OF RAILWAY VEHICLES AND COMPONENTS acc. EN 15085-2:2007

Manufacturer: **RAIL POLSKA Sp. z o.o.**
ul. Willowa 8/10 lok.11
00-790 Warszawa
Poland

Production plant: **RAIL POLSKA Sp. z o.o.**
Zakład Taboru Kolejowego
ul. Długa 1
32-642 Włosienica
Poland

fulfills the requirements to perform welding work within the range

Certification level CL1 according to EN 15085-2:2007

Field of application: Manufacturing and conversion of:
- rail vehicles and their components
- non-pressurised containers without special test pressure
- simple parts of rail vehicles
- parts or purchased parts of rail vehicles
- construction parts of rail vehicles
Purchase and assembly of components of railway vehicles

Range of approval :

Welding process acc. EN ISO 4063	Material group acc. ISO/TR 15608	Dimensions	Notes
111	1.2	3,0 – 20,0 / $\varnothing \geq 54,0$	---
111	8.1	3,0 – 17,2 / $\varnothing \geq 57,15$	---
135	1.2	3,0 – 20,0	---
135	1.2	3,0 – 16,0	FW

Continuation of the range of approval on the subsequent page

Welding coordinator :	<i>Paweł Babiec, IWE</i>
Deputy of welding coordinator :	<i>Rafał Madeja, IWE</i>
Additional coordinators :	<i>See reverse</i>
Certificate no. :	<i>TSP-15085-065.00</i>
Valid :	<i>From 23.01.2019 to 22.01.2022</i>
Next surveillance audit:	<i>Until 06.12.2019</i>
Date of issue:	<i>23.01.2019</i>
Auditor :	<i>Artur Labus</i>

Mieczysław Obiedziński
Director of Certification Center



(PP05-F03-15085 issue.4 valid from 01-10-2018)

TÜV SÜD Polska Sp. z o.o.

ul. Podwale 17

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